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**ST&G CORPORATION**  
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Yeongdeungpo-gu, Seoul, Korea



**MDSS GmbH**

Schiffgraben 41, 30175 Hannover, Germany



**REF:**  
1211A-OP

**Tube Clamp Assembly, Al,  
One Piece**

Weight: 280 grams  
Weight Limit: 114kg / 250lbs  
Torque recommendation:  
Alignment adjustment set screw – 10 Nm



**1211A-OP**

1211A-OP IFU REV. D (07-11-23)



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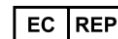
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1211A-OP IFU REV. D (07-11-23)

**1. Application**  
 The 1211A-OP, Tube Clamp Assembly, Al,One Piece is to be exclusively used for the prosthetic fitting of lower extremity amputations.

**2. Description**  
 The Tube Clamp Assembly, Al,One Piece is used to connect any pyramid system component and 30 mm tube clamp. The tube must be shortened as necessary to fit with patient's measurement. The cut surface must be perpendicular to the axis of the tube. All burrs from inner and outer surface of the tube must be removed properly. The tube must be fully inserted and completely in contact with the base of the rim inside the tube clamp. The four set screws are used for anchoring the mating pyramid system as well as for making angular adjustment for alignment. Apply recommended torque to pylon clamp screws and alignment adjustment screws for connection. Apply locite to all screws once the alignment and connection is finalized.


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**3. Warranty**  
 Warranty applies only when the product is used as intended without modification, following all manufacturer's recommendations. ST&G offers 2 years warranty.

**4. Declaration of Conformity**  
 ST&G as manufacturer declares that the 1211A-OP, Tube Clamp Assembly, Al,One Piece, conforms to the requirements of Council EU 2017/745 (MDR). ST&G products are manufactured and tested for a particular weight and activity impact level. Use by another user for whom it was not originally manufactured may cause injury and voids any written or implied warranty, or liability. The liability shall fall upon those that resale/provide the product to anyone other than the original user delivered to.


**Notice\***  
 Not to be resold by private party. Tighten all the screws, which are side by side, using the torque wrench



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